

5/18

DART AEROSPACE LTD	Work Order:	22925
Description: Basket Rib	Part Number:	D3166-3
Dwg: D3166 Rev. A1 JF K 04.05.21	Qty:	10

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	JF	05.04.06	10
2	LB	Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch 11267/11213	JF	05/5/9	10
3	LB	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FTools	JF	05/5/9	10
4	QC6	Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	JF	05.05.10	10
5	LB	Identify and Stock LB Cell	JF	05.05.11	10
6	AC	Cost / part 26.95	JF	05.05.12	10
7	DC	Close W/O 27.01 Inspect Level 21	JF	05.05.16	10

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJRF	JF

RELEASED
02/08/27 RF

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

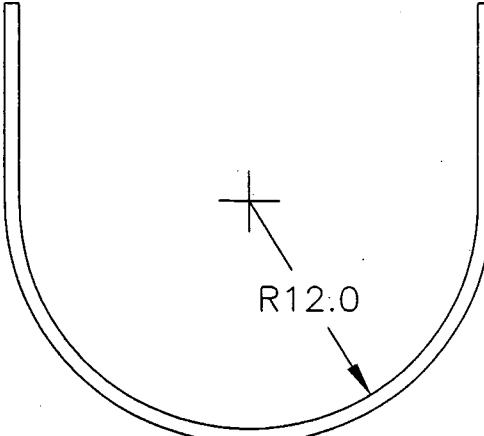
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



DESIGN <u>1</u>	DRAWN BY <u>GP</u>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <u>1</u>	APPROVED <u>1</u>	DRAWING NO.	REV. A
		D3166	SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 was 36.0	

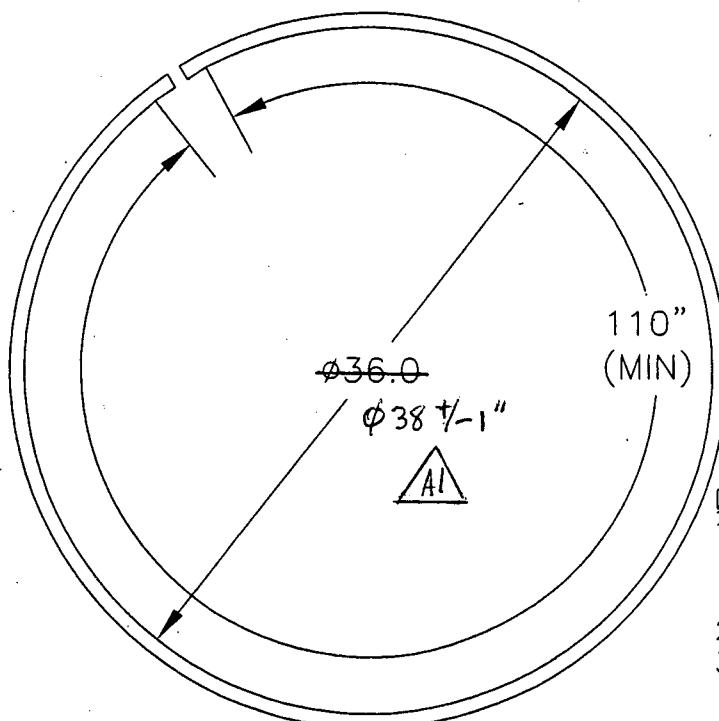
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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ENGINEERING

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SET TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 22925

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 04, 2005
12:27 pm

Work Order No : 0022925
 Project Name : D3166-3
 Project For : WK518
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3166-3
 Description : Basket Hoop
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 04-04-05
 Est Finish Date : 04-28-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00